

Thermally Induced Stress in a Glass-Silicon Bonded MEMS Micro-Structure

A Finite Element Analysis (FEA) using flexPDE

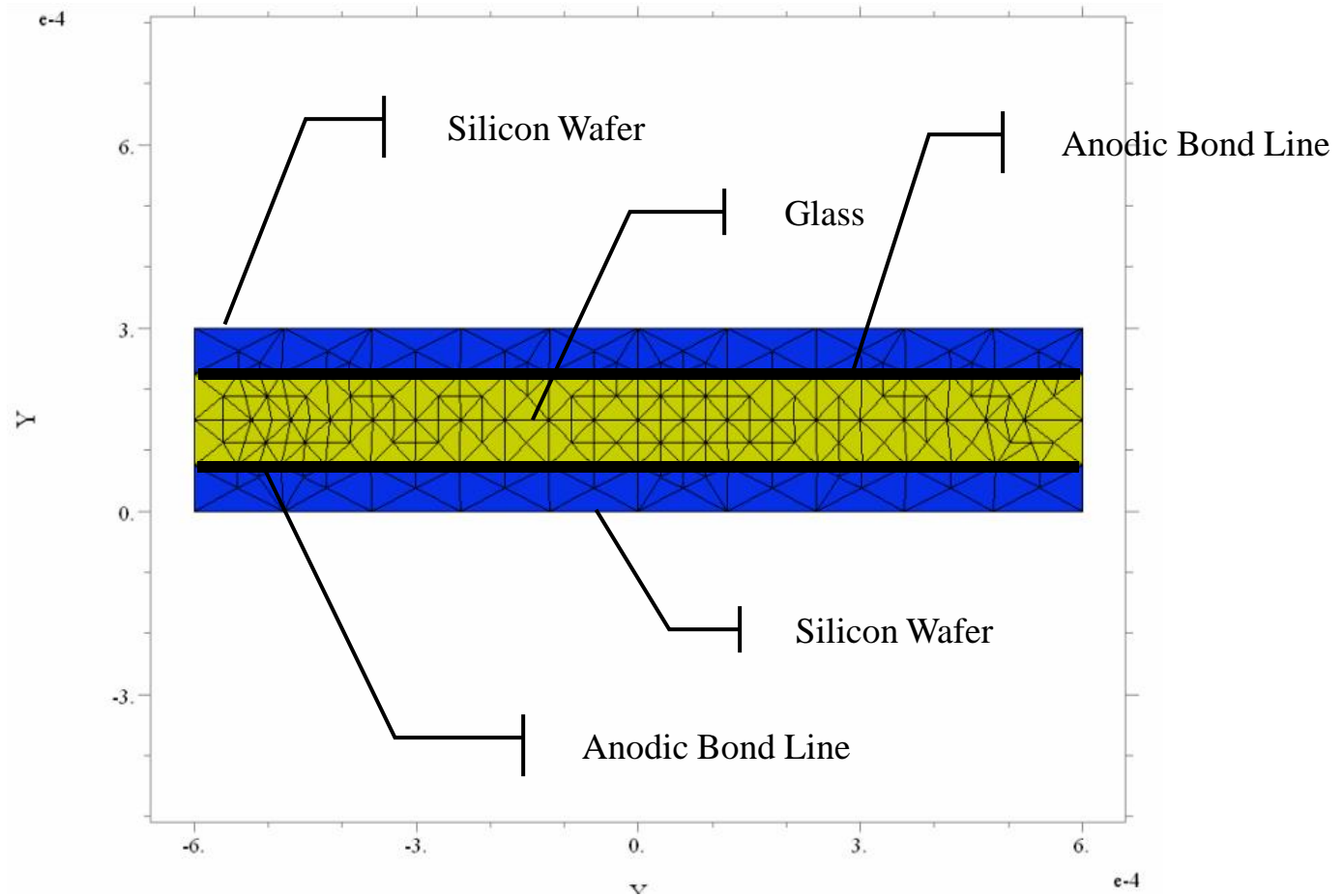
Craig E. Nelson - Consultant Engineer

The purpose of this numerical experiment is to learn about the field distribution of stress and strain in a MEMS microstructure.

This knowledge helps the engineer to better understand the stress on a bond line as will occur when anodic bonding of glass and silicon is attempted.

In this model, a high bonding temperature is impressed on all parts which subsequently cool to room temperature. As the material cools, it shrinks differing amounts in different materials and in different places within a given material, thus “freezing in” stress that, unless relieved, will exist for the life of the bonded part.

Depending on circumstances, the bond line may be sufficiently stressed to fail during the cooling process.



Model Geometry

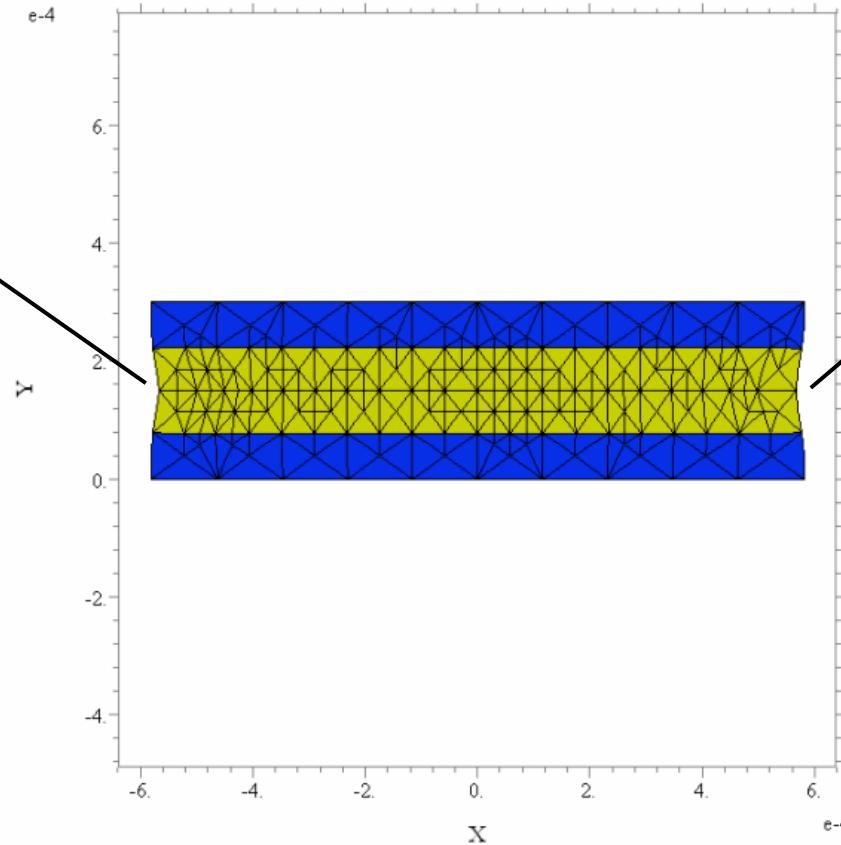
Glass Bridging - Fixed top & Bottom Disp. & Temp

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FlexPDE 5.0.10

$x+50000*u$, $y+50000*v$

Shrinkage



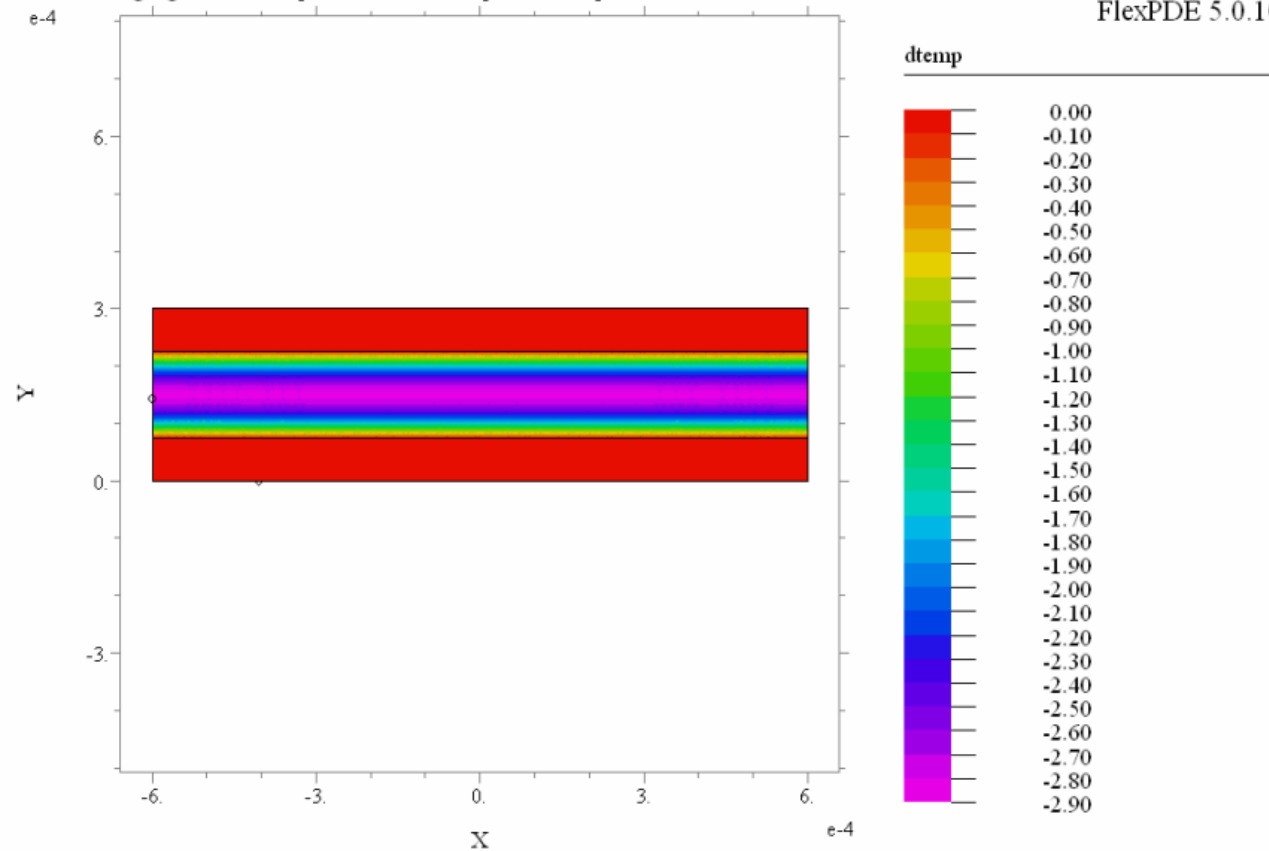
Shrinkage

BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081

Strained Structure – Shrinkage is Greatly Magnified

Glass Bridging - Fixed top & Bottom Disp. & Temp

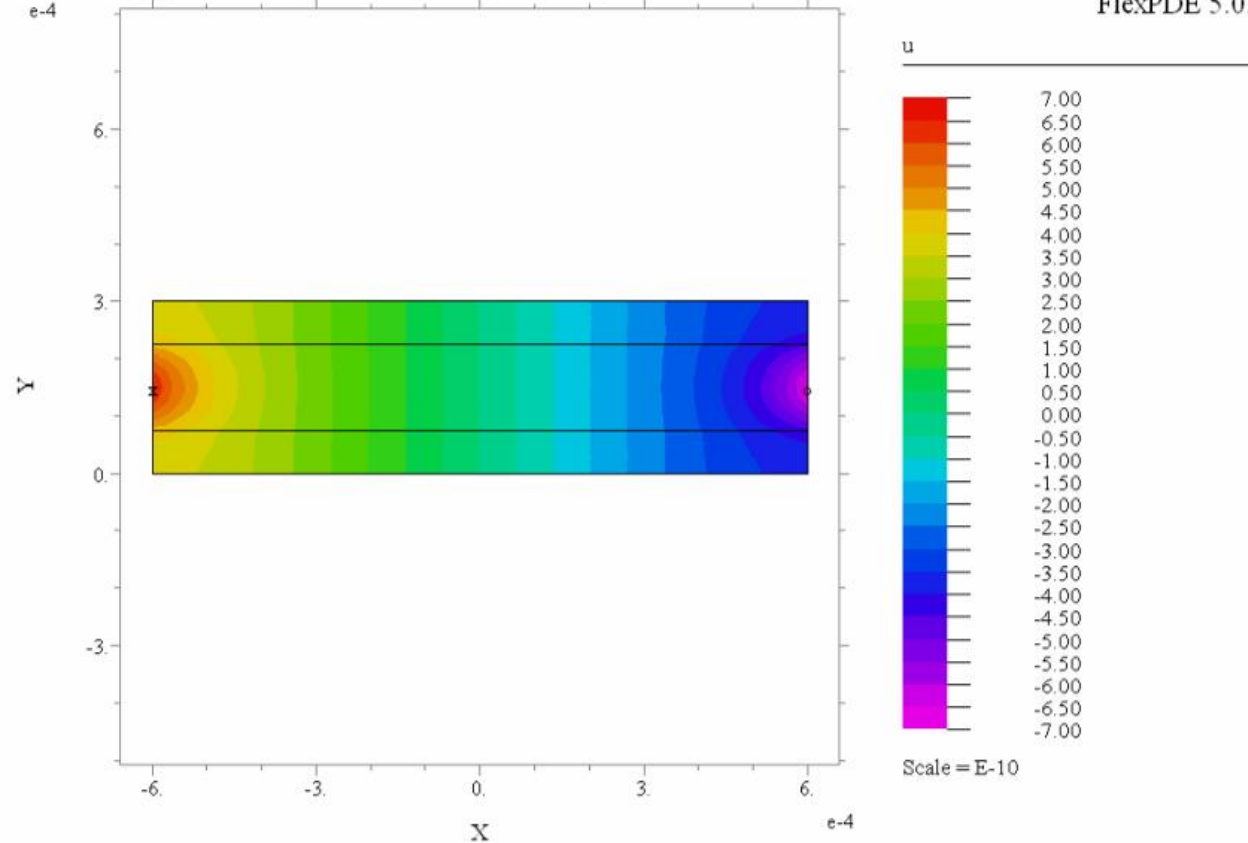
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Temperature Gradient During Cooling

Glass Bridging - Fixed top & Bottom Disp. & Temp

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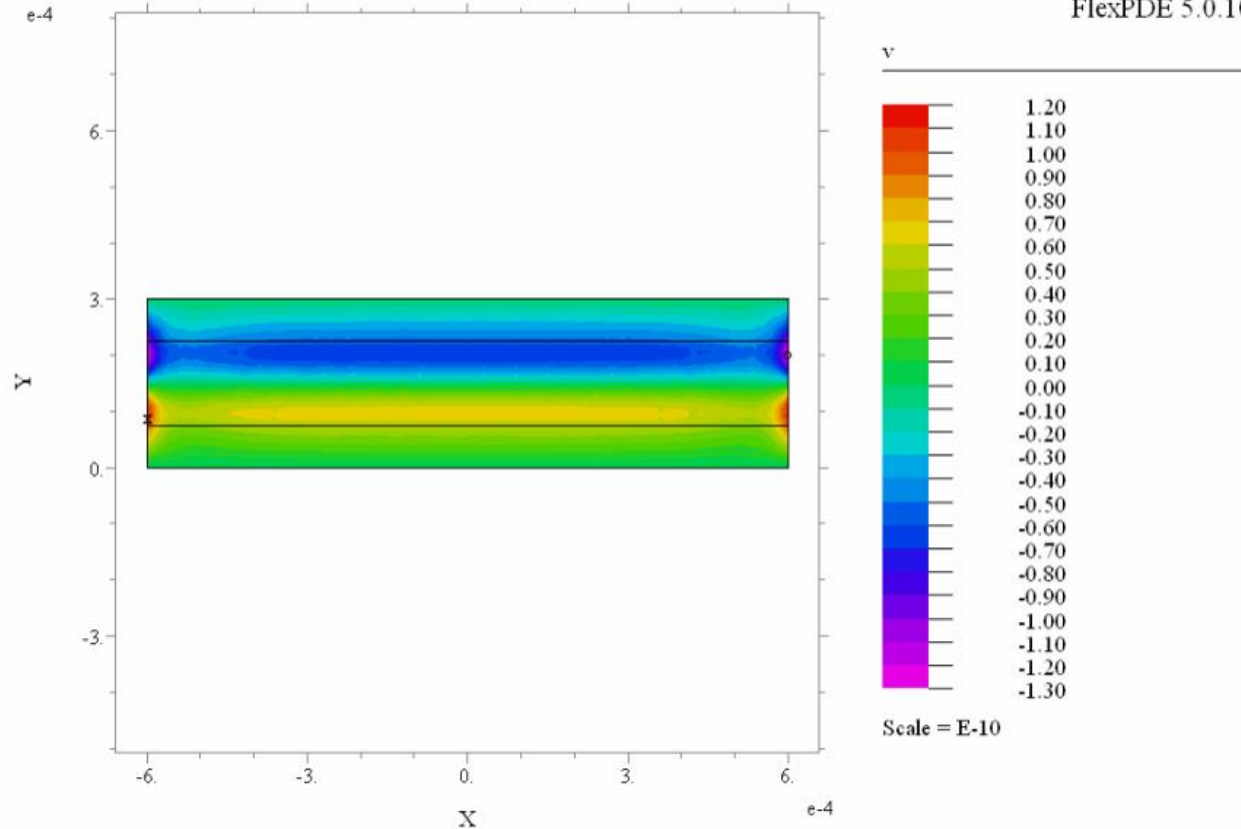


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= -5.959840e-20

Strain Distribution Field – Horizontal Direction

Glass Bridging - Fixed top & Bottom Disp. & Temp

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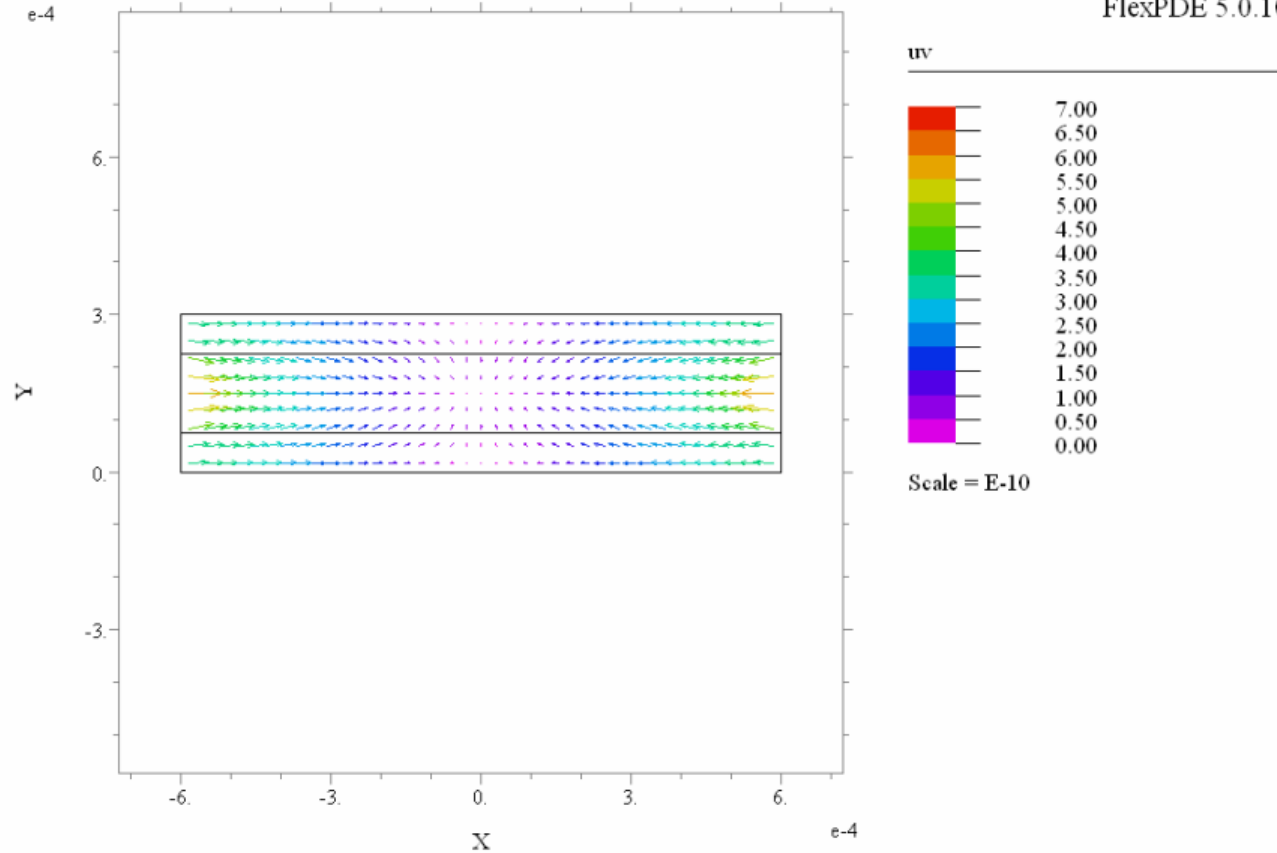


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= 2.773432e-22

Strain Distribution Field – Vertical Direction

Glass Bridging - Fixed top & Bottom Disp. & Temp

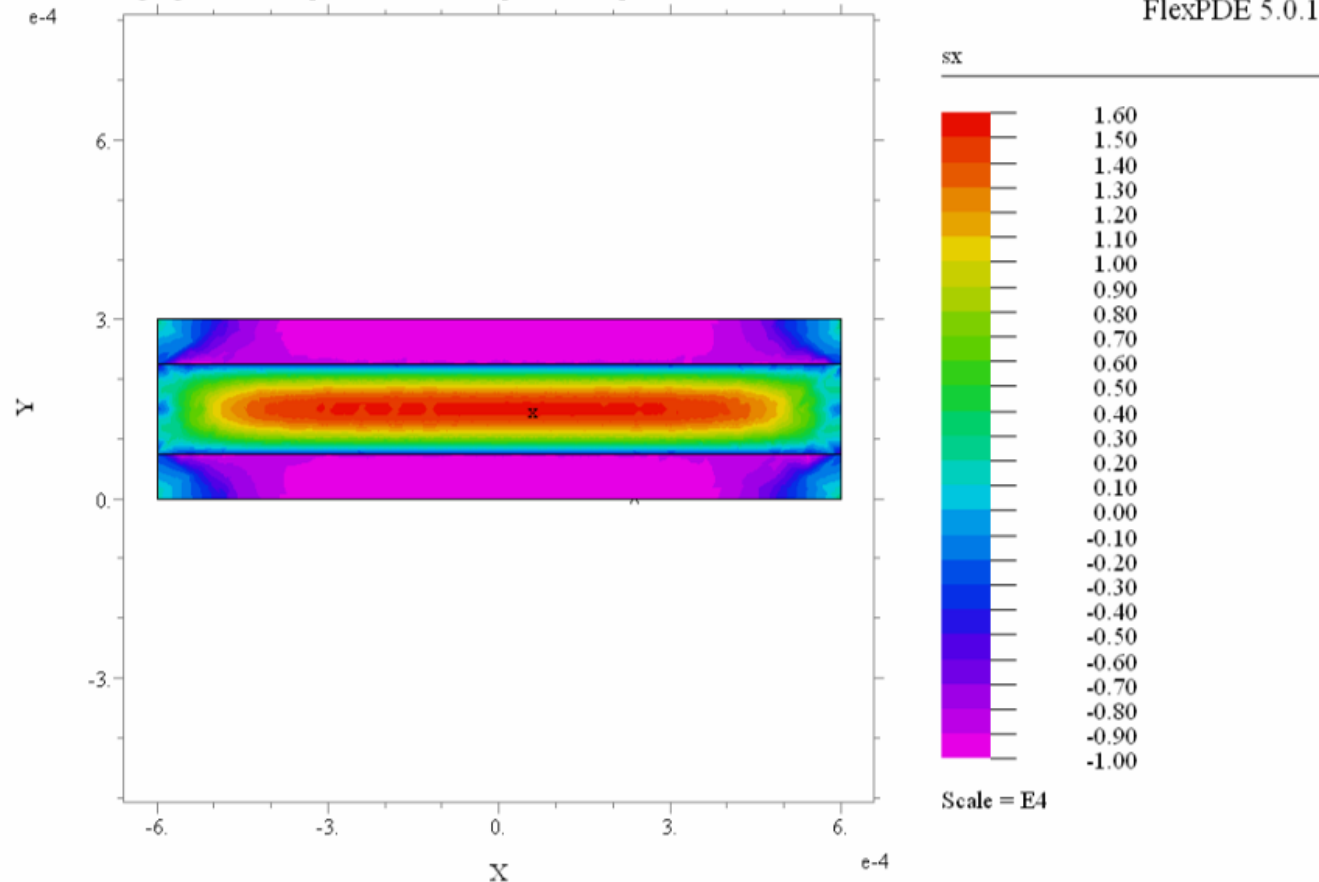
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Strain Distribution Field – Vector Plot

Glass Bridging - Fixed top & Bottom Disp. & Temp

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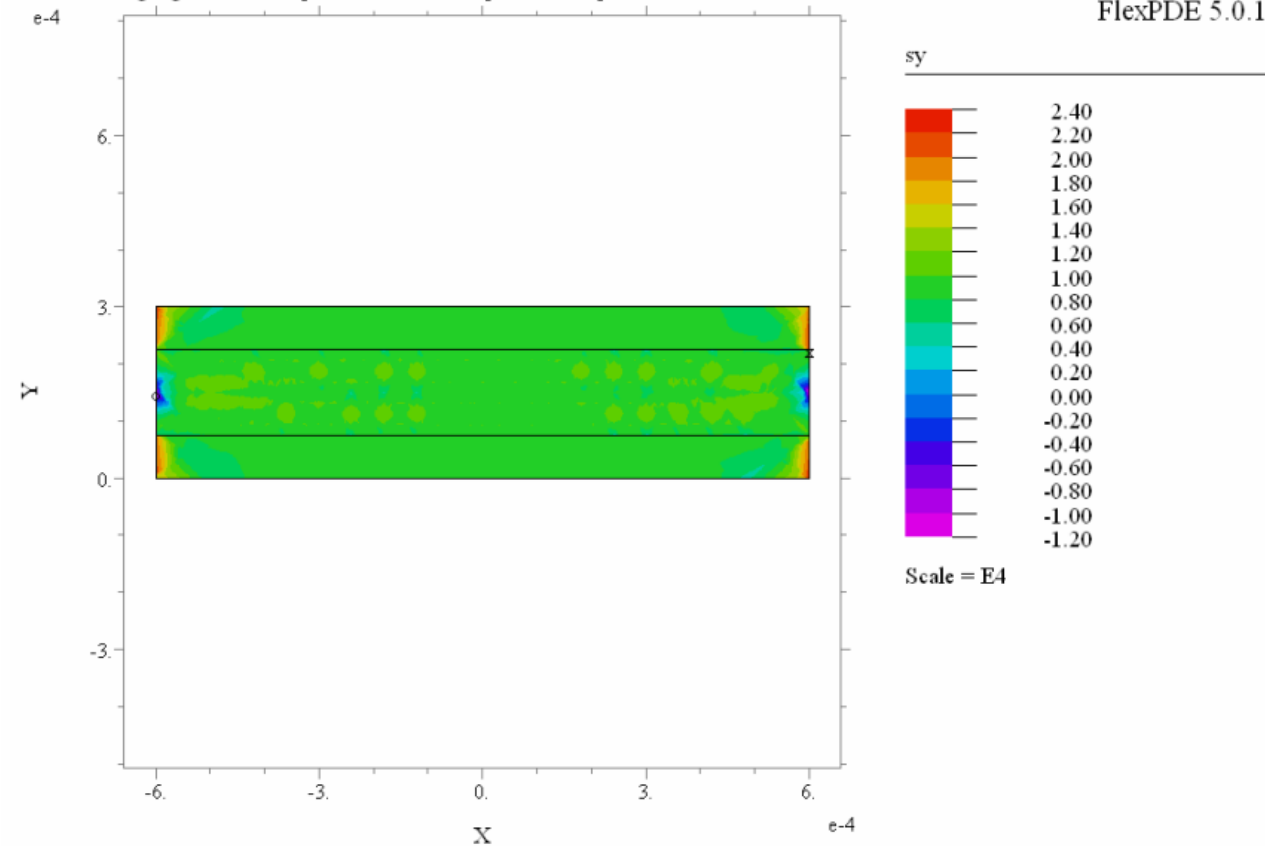


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= -1.292437e-5

Stress Distribution Field – Horizontal Direction

Glass Bridging - Fixed top & Bottom Disp. & Temp

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FlexPDE 5.0.10

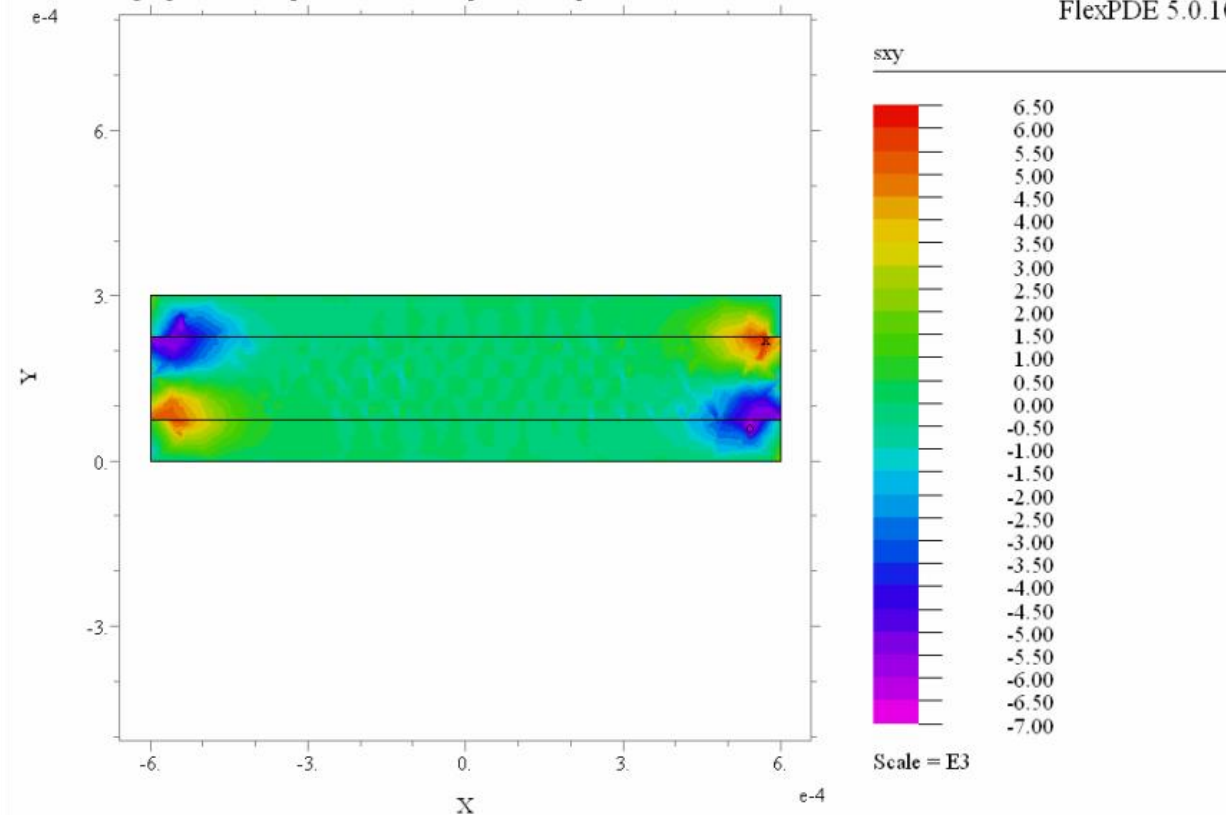


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= 3.383500e-3

Stress Distribution Field – Vertical Direction

Glass Bridging - Fixed top & Bottom Disp. & Temp

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FlexPDE 5.0.10

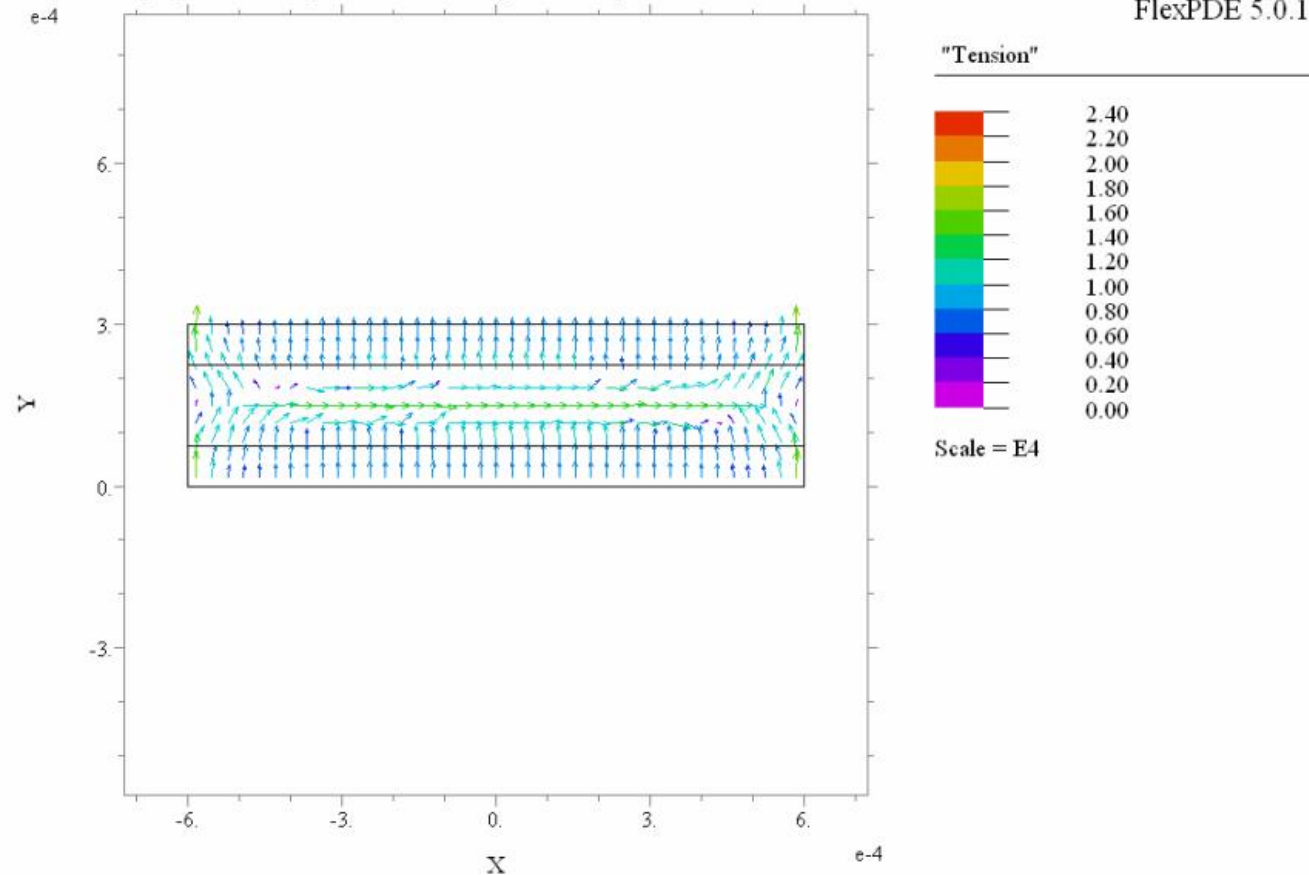


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= -1.801999e-6

Shear Stress Distribution Field

Glass Bridging - Fixed top & Bottom Disp. & Temp

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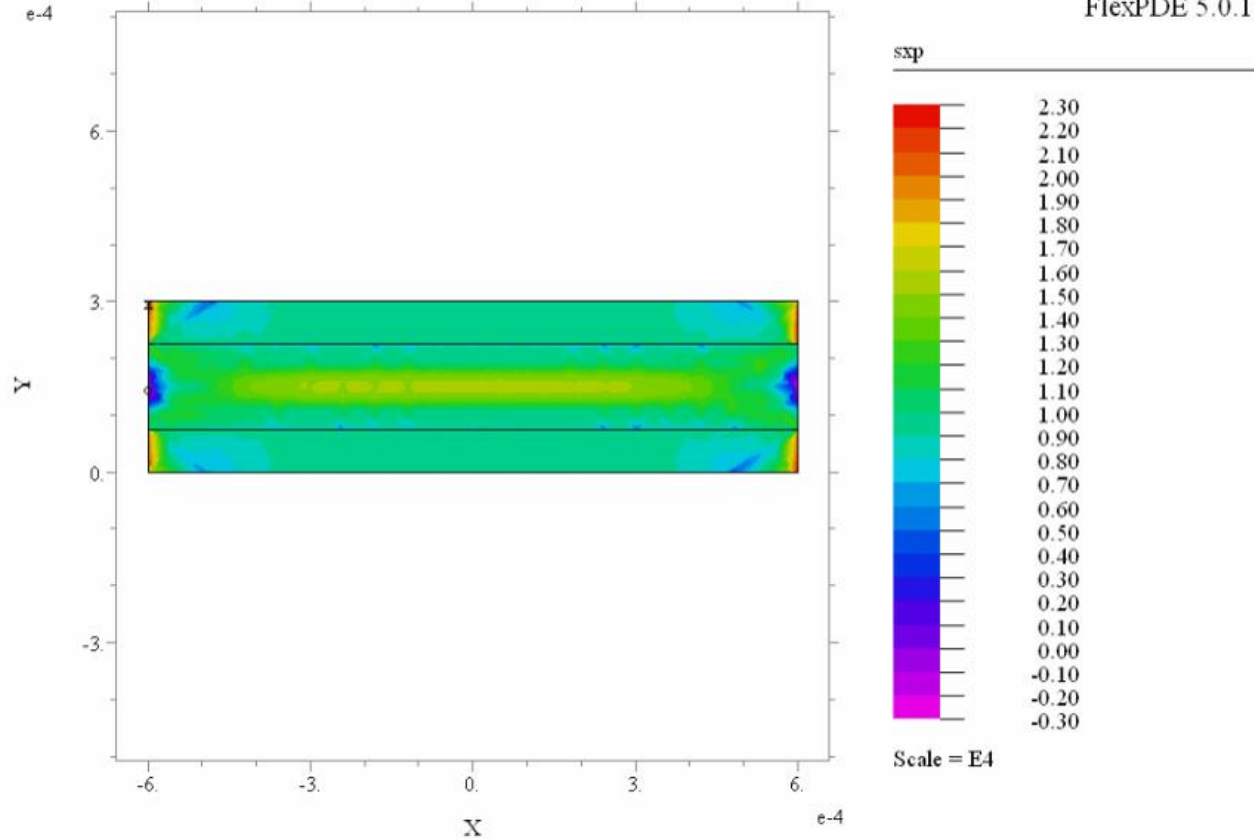


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081

Stress Distribution Field – Tension

Glass Bridging - Fixed top & Bottom Disp. & Temp

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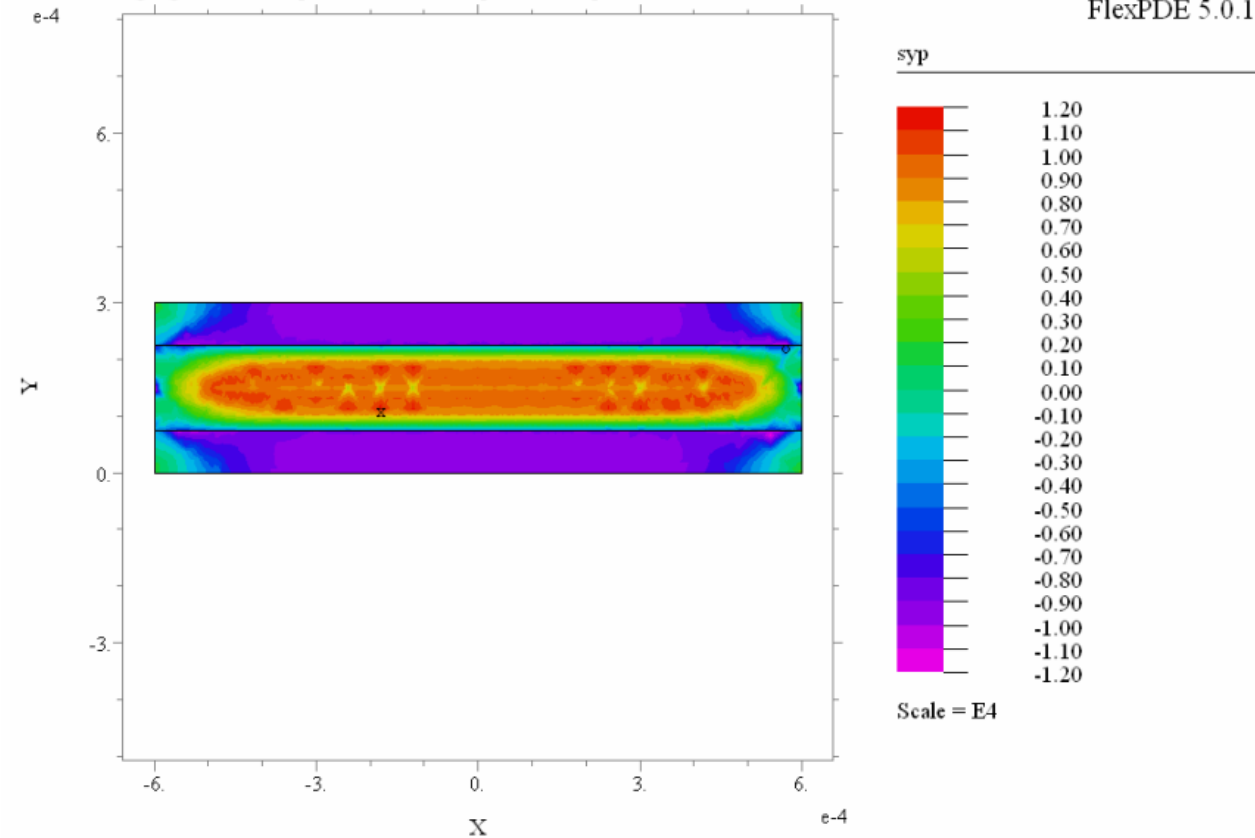


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= 3.757045e-3

Principal Stress Distribution Field – Horizontal Component

Glass Bridging - Fixed top & Bottom Disp. & Temp

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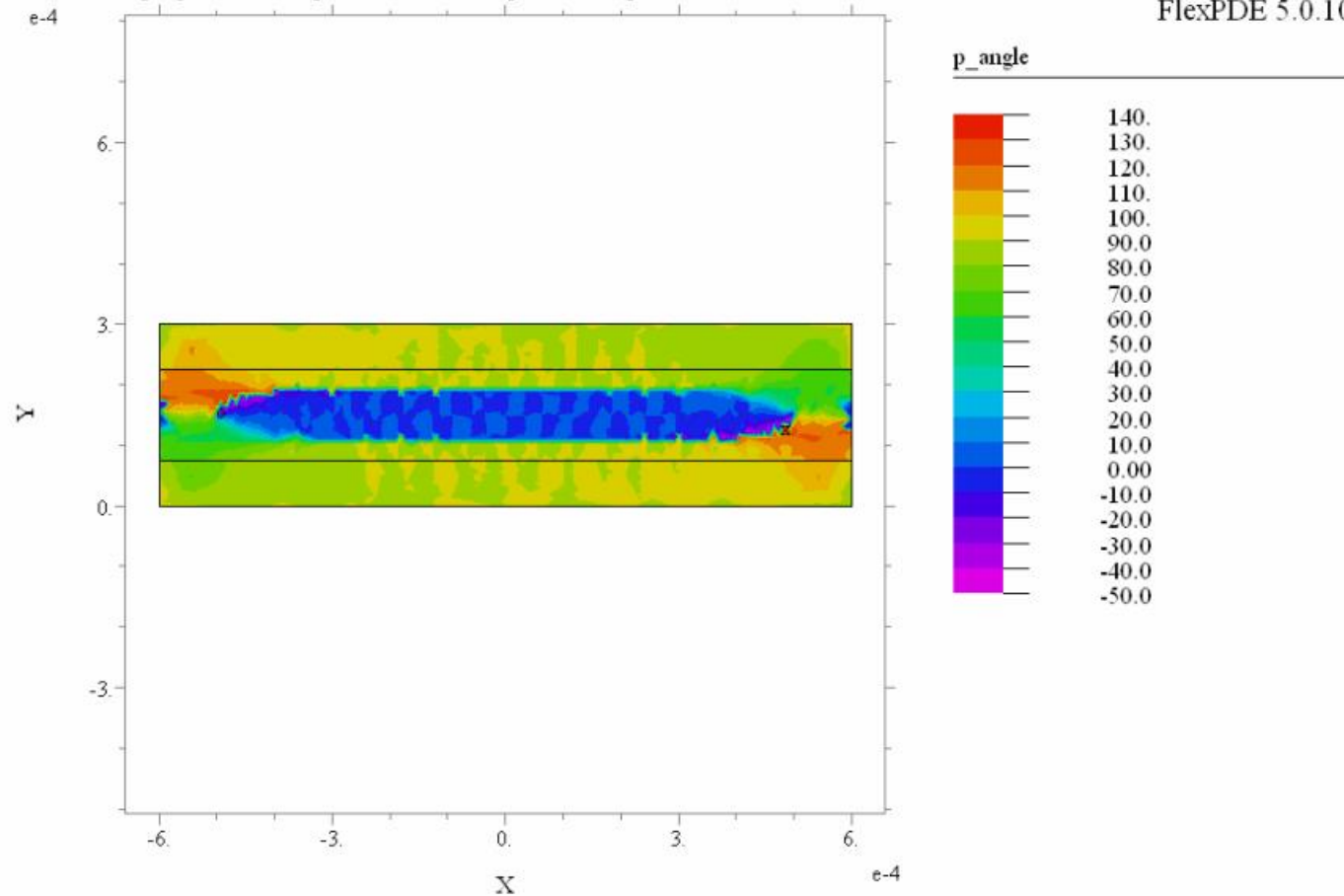


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= -3.864686e-4

Principal Stress Distribution Field – Vertical Component

Glass Bridging - Fixed top & Bottom Disp. & Temp

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FlexPDE 5.0.10

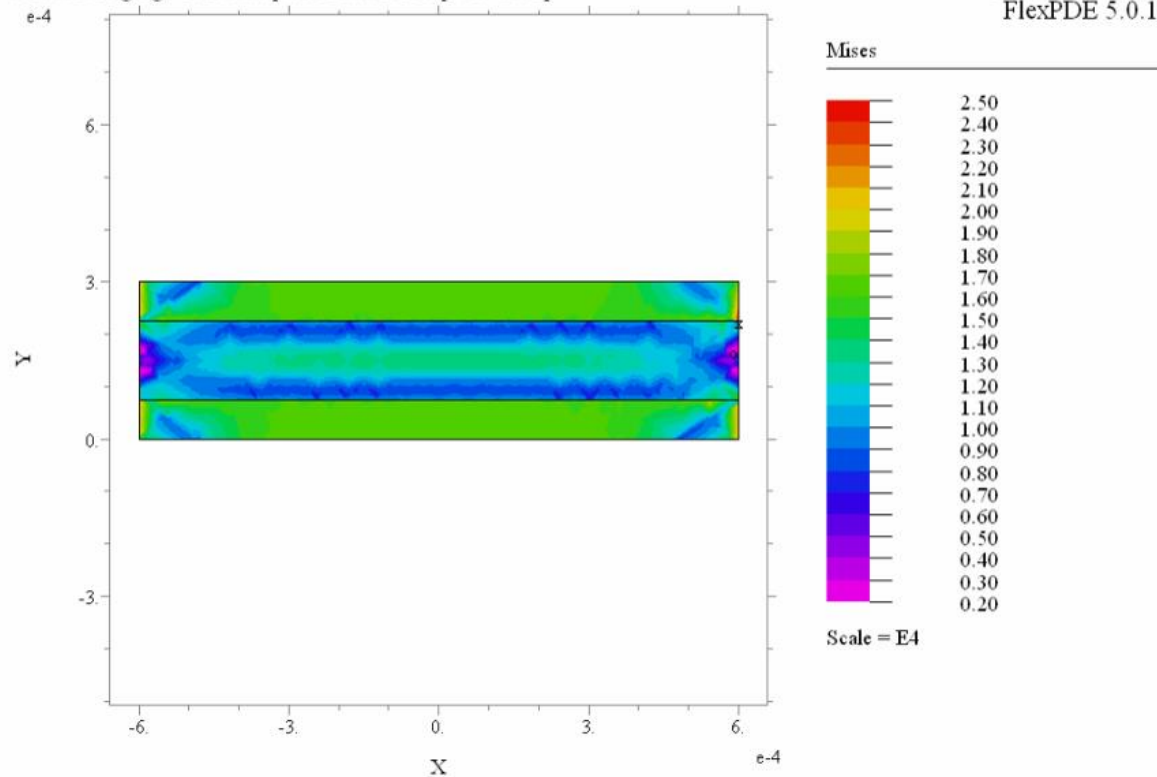


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= 2.532823e-5

Angle of Principal Stress Distribution Field

Glass Bridging - Fixed top & Bottom Disp. & Temp

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FlexPDE 5.0.10

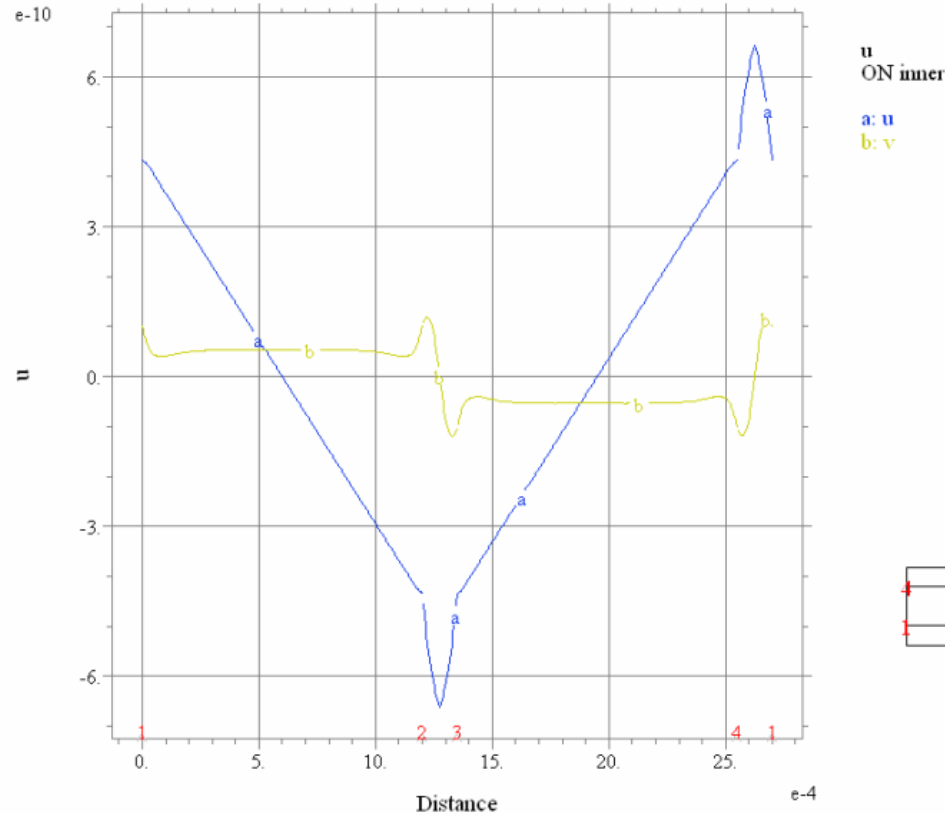


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= 4.672213e-3

Von Mises Stress Distribution Field

Glass Bridging - Fixed top & Bottom Disp. & Temp

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FlexPDE 5.0.10

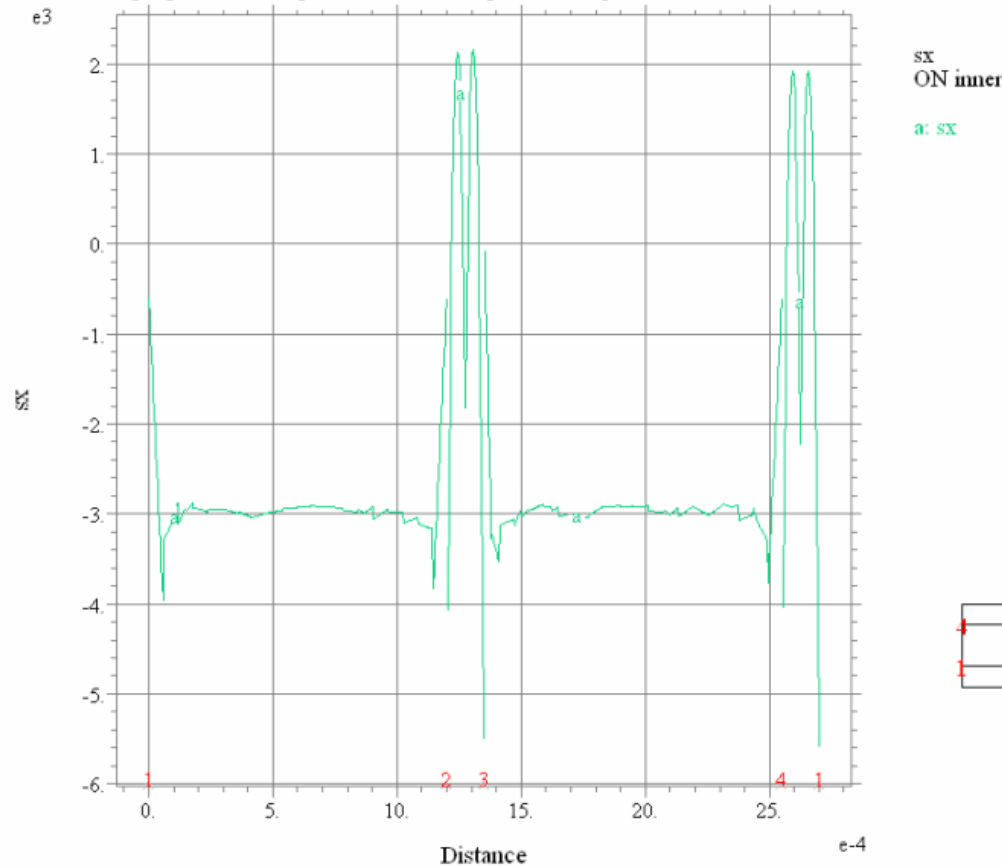


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral(a)= -4.774902e-16 Integral(b)= -1.397101e-17

Strain Distribution Field – Horizontal Component

Glass Bridging - Fixed top & Bottom Disp. & Temp

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FlexPDE 5.0.10

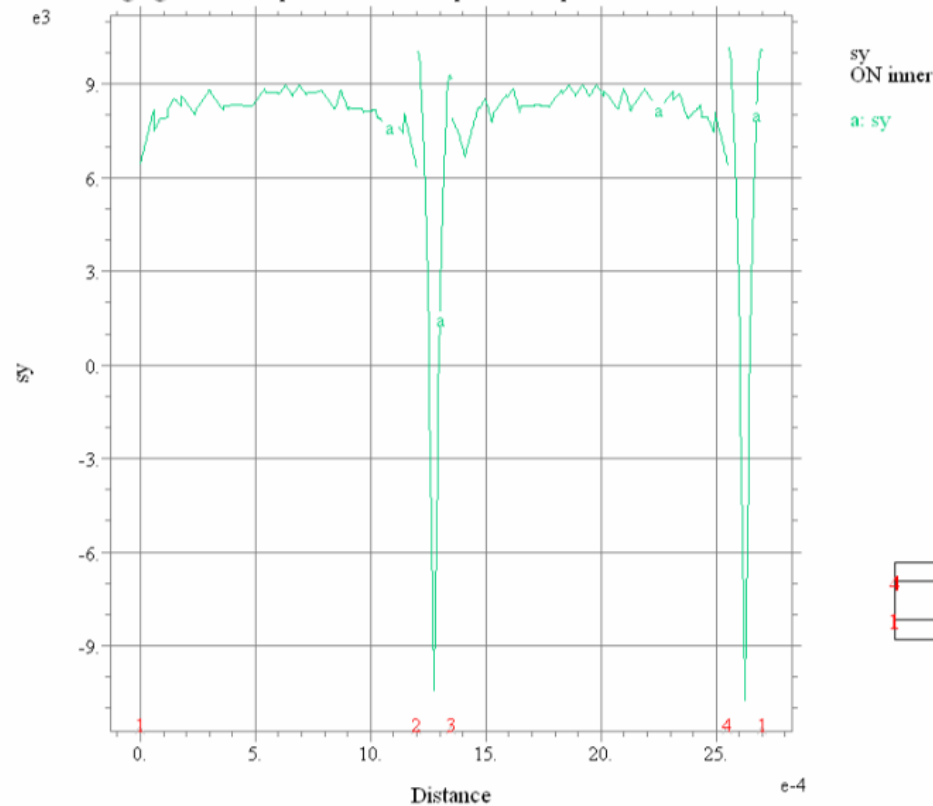


BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= -7.010540

Stress Distribution Field – Horizontal Component

Glass Bridging - Fixed top & Bottom Disp. & Temp

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FlexPDE 5.0.10



BridgingStructure01B: Grid#2 P2 Nodes=801 Cells=386 RMS Err= 0.0081
Integral= 20.90393

Stress Distribution Field – Vertical Component

Summary and Conclusions

A finite element model has been developed that allows insight into the field distribution of stress and strain in an anodic bonded glass-silicon MEMS microstructure.

This knowledge helps the engineer to better understand the stress and strain on the glass-silicon bond line and other parts of the solution domain.

The model could be further developed in many further ways.